

# MELSEC iQ-F FX5 Motion Module

## Hardware Manual



Manual Number	BCN-B62008-427
Revision	A
Date	December 2020

This manual describes the part names, dimensions, installation, and specifications of the product. Before use, read this manual and manuals of relevant products fully to acquire proficiency in handling and operating the product. Make sure to learn all the product information, safety information, and precautions.

And, store this manual in a safe place so that you can take it out and read it whenever necessary. Always forward it to the end user.

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In some cases, trademark symbols such as "™" or "®" are not specified in this manual

Effective December 2020

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### When Using a Switching Hub with CC-LINK IE TSN

To connect modules on CC-Link IE TSN, a dedicated TSN switching hub may be required depending on parameter settings or the network topology used.

For details, refer to the following manual.

→ MELSEC iQ-F FX5 Motion Module/Simple Motion Module User's Manual (Startup)

### Safety Precautions (Read these precautions before use.)

This manual classifies the safety precautions into two categories:

**WARNING** and **CAUTION**.

<b>WARNING</b>	Indicates that incorrect handling may cause hazardous conditions, resulting in death or severe injury.
<b>CAUTION</b>	Indicates that incorrect handling may cause hazardous conditions, resulting in minor or moderate injury or property damage.

Depending on the circumstances, procedures indicated by **CAUTION** may also cause severe injury. It is important to follow all precautions for personal safety.

### Relevant Manuals

Manual name	Manual No.	Description
MELSEC iQ-F FX5 Motion Module/Simple Motion Module User's Manual (Startup)	IB-0300251	Explains Motion module/Simple Motion module specifications, functions list and wiring.
MELSEC iQ-F FX5 Motion Module/Simple Motion Module User's Manual (Application)	IB-0300253	Explains Motion module/Simple Motion module functions, programming and troubleshooting.
MELSEC iQ-F FX5 Motion Module/Simple Motion Module User's Manual (Advanced Synchronous Control)	IB-0300255	Functions, programming and buffer memory for the synchronous control of the Motion module/Simple Motion module.
MELSEC iQ-F FX5 Motion Module/Simple Motion Module User's Manual (CC-Link IE TSN)	IB-0300567	Functions, parameter settings, troubleshooting, and buffer memory of CC-Link IE TSN.
MELSEC iQ-F FX5U User's Manual (Hardware)	JY997D55301	Explains FX5U CPU module specification details for I/O, wiring, installation, and maintenance.
MELSEC iQ-F FX5UC User's Manual (Hardware)	JY997D61301	Explains FX5UC CPU module specification details for I/O, wiring, installation, and maintenance.
GX Works3 Operating Manual	SH-081215ENG	System configuration, parameter settings, and online operations (common to simple project and structured project) of GX Works3.

### How to obtain manuals

For the necessary product manuals or documents, consult with your local Mitsubishi Electric representative.

### Standards

FX5-40SSC-G or FX5-80SSC-G is compliant with the EC Directive (EMC Directive) and UL standards (UL, cUL).

For details, refer to the following manual.

→ MELSEC iQ-F FX5 Motion Module/Simple Motion Module User's Manual (Startup)

For the standards that relate to the CPU modules, refer to the product catalog or consult your local Mitsubishi representative.

### Attention

This product is designed for use in industrial applications.

## 1. Overview

FX5-40SSC-G or FX5-80SSC-G type Motion module is an intelligent function module applicable to CC-Link IE TSN network.

FX5-40SSC-G or FX5-80SSC-G can perform positioning control by servo motor via CC-Link IE TSN network applied drive unit.

For positioning control, refer to the following manual.

→ MELSEC iQ-F FX5 Motion Module/Simple Motion Module User's Manual (Startup)

→ MELSEC iQ-F FX5 Motion Module/Simple Motion Module User's Manual (Application)

For synchronous control, refer to the following manual.

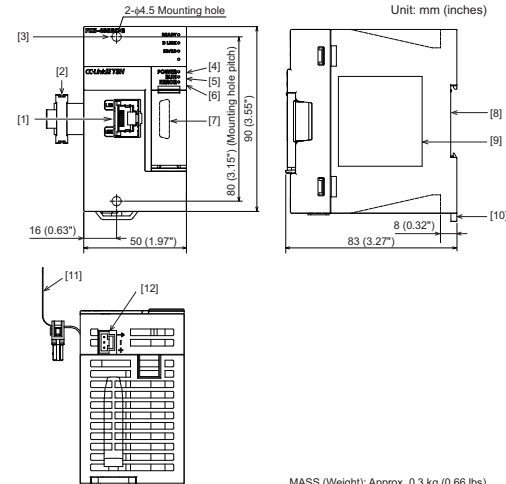
→ MELSEC iQ-F FX5 Motion Module/Simple Motion Module User's Manual (Advanced Synchronous Control)

### 1.1 Packing list

Check that the following module and accessories are included in the package:

Product	Module
Accessories	• FX2NC-100MPCB Power supply cable (1 m) × 1 cable
	• Dust proof sheet × 1 sheet
	• Hardware manual [Japanese/English] (This manual)
	• Hardware manual [Chinese]

## 1.2 External dimensions and part names



- [1] Modular jack (RJ45) (with cap)
- [2] Extension cable
- [3] Extension mounting hole: 2 holes of  $\phi 4.5$  (0.18") (mounting screw: M4 screw)
- [4] POWER LED
- [5] RUN LED
- [6] ERROR LED
- [7] Extension connector (for next module)
- [8] DIN rail mounting groove (DIN rail: DIN46277, 35 mm (1.38") wide)
- [9] Name plate
- [10] DIN rail mounting hook
- [11] Pullout tab
- [12] Power supply connector

MASS (Weight): Approx. 0.3 kg (0.66 lbs)  
Outer painting color: Munsell 0.6B7.6/0.2

## 1.3 Power and status LED

□: OFF, ■: ON, ◆: Flashing  
(Flashing interval ON: 200 ms/OFF: 200 ms)

LED display	Description
READY LED	■ PLC READY ON
	□ PLC READY OFF
POWER LED	■ Power on
	□ Power off
RUN LED	■ Operating normally
	□ Error
ERROR LED	■ Error
	◆ 200 ms interval: Error 500 ms interval: A data link faulty station detected
D LINK LED	□ Operating normally
	■ Data link (cyclic transmission being performed)
SD/RD LED	◆ Data link (cyclic transmission stopped)
	□ Data link not performed (disconnection)
L ER LED	■ Data <sup>1</sup> being sent or received
	□ Data <sup>1</sup> neither sent nor received
LINK LED	■ Abnormal data received
	□ Normal data received
LINK LED	■ Link-up
	□ Link-down

\*1 Data of cyclic transmission and transient transmission in CC-Link IE TSN are included.

Error status can be determined by status of the RUN LED and the ERR LED. When multiple errors occur, the error status is displayed in the order of major, moderate, and minor.

RUN LED	ERR LED	Error status	Description
Off	On, flashing	Major error	An error such as hardware failure or memory failure. The module stops operating.
On	Flashing	Moderate error	An error, such as parameter error, which affect module operation. The module stops operating.
On	On	Minor error	An error such as communication, positioning control, and program error. The module continues operating.

## 2. Installation

### INSTALLATION PRECAUTIONS **WARNING**

- Completely turn off the externally supplied power used in the system before installing or removing the module. Not doing so could result in electric shocks, an operation failure or damage to the module.

### INSTALLATION PRECAUTIONS **CAUTION**

- Never try to disassemble or modify the modules. It may cause product failure, operation failure, injury or fire.
- Use the programmable controller in an environment that meets the general specifications in the manual supplied with the CPU module. Using the programmable controller in an environment outside the range could result in electric shock, fire, operation failure, and damage to or deterioration of the product.
- Do not directly touch the module's conductive parts and electronic components. Doing so may cause an operation failure or give damage to the module.
- Lock the control panel and prevent access to those who are not certified to handle or install electric equipment.

### 2.1 Installation location

The product connects on the right side of CPU module or extension module. For further information of installation arrangements, refer to the following manual.  
→ MELSEC iQ-F FX5U User's Manual (Hardware)  
→ MELSEC iQ-F FX5UC User's Manual (Hardware)

### 2.2 Installation

The product is mounted by the following method.

- Installing directly (with M4 screws)
  - DIN rail mounting
- For further information on mounting, refer to the following manual.  
→ MELSEC iQ-F FX5U User's Manual (Hardware)  
→ MELSEC iQ-F FX5UC User's Manual (Hardware)

### 3. Wiring

#### WIRING PRECAUTIONS WARNING

- Make sure to cut off all phases of the power supply externally before attempting installation or wiring work. Failure to do so may cause electric shock or damage to the product.

#### WIRING PRECAUTIONS CAUTION

- Securely connect the connector to the module. Poor contact may cause malfunction.
- Make sure to observe the following precautions in order to prevent any damage to the machinery or accidents due to malfunction of the programmable controller caused by abnormal data written to the programmable controller due to the effects of noise:
  - Do not bundle the power line and communication cables together with or lay them close to the main circuit, high-voltage line, load line or power line. As a guideline, lay the power line, control line and communication cables at least 100mm away from the main circuit, high-voltage line, load line or power line.
- For Ethernet cables to be used in the system, select the ones that meet the specifications in the user's manual for the module used. If not, normal data transmission is not guaranteed.

#### 3.1 Connector and cable to be used

##### 3.1.1 Cable

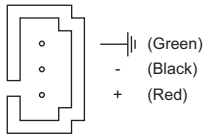
For wiring, use Ethernet cables that meet the following standards.

Communication speed	Ethernet cable	Standard
1Gbps	Category 5e or higher, straight cables (double shielded, STP)	<ul style="list-style-type: none"> <li>IEEE 802.3 (1000BASE-T)</li> <li>ANSI/TIA/EIA-568-B (Category 5e)</li> </ul>

##### 3.1.2 Power connector

For details on power supply wiring and a power cable, refer to the following manual.

→ MELSEC IQ-F FX5 Motion Module/Simple Motion Module User's Manual (Startup)



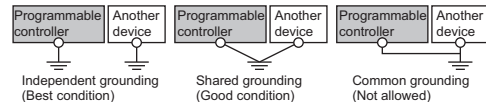
#### 3.2 Grounding

Observe the following:

- Provide grounding with a ground resistance of 100 Ω or less.
- Provide independent grounding when possible. If independent grounding cannot be provided, provide "shared grounding" as shown below.

For details, refer to the following manual.

→MELSEC IQ-F FX5U User's Manual (Hardware)  
→MELSEC IQ-F FX5UC User's Manual (Hardware)



- Bring the grounding point close to the programmable controller as much as possible so that the ground cable can be shortened.

### 4. Specifications

#### DESIGN PRECAUTIONS WARNING

- Make sure to set up the following safety circuits outside the programmable controller to ensure safe system operation even during external power supply problems or programmable controller failure. Otherwise, malfunctions may cause serious accidents.
  - Most importantly, set up the following: an emergency stop circuit, a protection circuit, an interlock circuit for opposite movements (such as normal vs. reverse rotation), and an interlock circuit (to prevent damage to the equipment at the upper and lower positioning limits).
  - Note that when the CPU module detects an error, such as a watchdog timer error, during self-diagnosis, all outputs are turned off. Also, when an error that cannot be detected by the CPU module occurs in an input/output control block, output control may be disabled. External circuits and mechanisms should be designed to ensure safe machinery operation in such a case.
- For the operating status of each station after a communication failure, refer to manuals relevant to the network. Incorrect output or malfunction due to a communication failure may result in an accident.
- Construct an interlock circuit in the program so that the whole system always operates on the safe side before executing the control (for data change) of the programmable controller in operation. Read the manual thoroughly and ensure complete safety before executing other controls (for program change, parameter change, forcible output and operation status change) of the programmable controller in operation. Otherwise, the machine may be damaged and accidents may occur due to erroneous operations.
- Especially, when a remote programmable controller is controlled by an external device, immediate action cannot be taken if a problem occurs in the programmable controller due to a communication failure. To prevent this, configure an interlock circuit in the program, and determine corrective actions to be taken between the external device and CPU module in case of a communication failure.
- If a communication cable is disconnected, the network may be unstable, resulting in a communication failure of multiple stations. Configure an interlock circuit in the program to ensure that the entire system will always operate safely even if communications fail. Failure to do so may result in an accident due to an incorrect output or malfunction.

#### DESIGN PRECAUTIONS CAUTION

- Simultaneously turn on and off the power supplies of the CPU module and extension modules.

#### SECURITY PRECAUTIONS WARNING

- To maintain the security (confidentiality, integrity, and availability) of the programmable controller and the system against unauthorized access, denial-of-service (DoS) attacks, computer viruses, and other cyberattacks from external devices via the network, take appropriate measures such as firewalls, virtual private networks (VPNs), and antivirus solutions.

#### STARTUP AND MAINTENANCE PRECAUTIONS CAUTION

- Do not disassemble or modify the programmable controller. Doing so may cause fire, equipment failures, or malfunctions. For repair, please consult your local Mitsubishi Electric representative.
- Do not drop the product or exert strong impact to it. Doing so may cause damage.

#### DISPOSAL PRECAUTIONS CAUTION

- Please contact a certified electronic waste disposal company for the environmentally safe recycling and disposal of your device.

#### TRANSPORTATION AND STORAGE PRECAUTIONS CAUTION

- The product is a precision instrument. During transportation, avoid any impacts. Failure to do so may cause failures in the product.

#### 4.1 Applicable CPU module

Model name	Applicability
FX5U CPU module	Ver. 1.230 or later
FX5UC CPU module	Ver. 1.230 or later

#### 4.2 Applicable software package

Model	Version
GX Works3	Ver. 1.072A or later

#### 4.3 General specifications

General specifications other than the following are same as those of a CPU module to be connected.

For the general specification of the CPU modules, refer to the following manual.

→ MELSEC IQ-F FX5U User's Manual (Hardware)  
→ MELSEC IQ-F FX5UC User's Manual (Hardware)

Items	Specifications	
Operating ambient temperature	0 to 55 °C	
Dielectric withstand voltage	500 V AC for 1 minute	Between all terminals and ground terminal
Insulation resistance	10 MΩ or higher by 500 V DC insulation resistance tester	

#### 4.4 Power supply specifications

Items	Specifications	
External power supply	Power supply voltage	24 V DC +20% -15%
	Allowable instantaneous power failure time	Operation continues when the instantaneous power failure is shorter than 5 ms.
	Power consumption	5.8 W
Internal power supply	Power fuse	1 A
	PLC power supply	Not used.

#### 4.5 Performance specifications

Items	Specifications	
	FX5-40SSC-G	FX5-80SSC-G
Number of controlled axes	4 axes	8 axes
Operation cycle	0.500 ms/1.000 ms/2.000 ms/4.000 ms	
Flash memory (Flash ROM) write count	Up to 100000 times	
Number of occupied I/O points	8 points	
Station type	Master station	
Station number	Master station: 0	
Number of connectable modules	4 modules	
Maximum number of link points per network	RX	16K points (16384 points, 2K bytes)
	RY	16K points (16384 points, 2K bytes)
	RWr	1K points (1024 points, 2K bytes)
Maximum number of link points per station*1	RWw	1K points (1024 points, 2K bytes)
	RX	8K points (8192 points, 1K bytes)
	RY	8K points (8192 points, 1K bytes)
Communication speed	RWr	1K points (1024 points, 2K bytes)
	RWw	1K points (1024 points, 2K bytes)
Minimum synchronization cycle	500.00 μs	
Authentication Class	Authentication Class B device	
Maximum number of connectable stations	Motion control station: 4 stations Standard station: 16 stations	Motion control station: 8 stations Standard station: 16 stations
	Station-based data assurance	20 stations
Connection cable	Refer to the following. 3.1.1 Cable	
Overall cable distance	Line topology (1900m (when 20 stations are connected))	2300m (when 24 stations are connected)
	Others	Depends on the system configuration.
Maximum station-to-station distance	100 m	
Network number setting range	1 to 239	

Items	Specifications	
	FX5-40SSC-G	FX5-80SSC-G
Network topology	Line topology, star topology (coexistence of line topology and star topology is also possible)	
Communication method	Time sharing method	
Transient transmission capacity	Maximum 1920 bytes	

\*1 The maximum number of points for all link devices may not be used simultaneously depending on the number of slave stations, or the number of points and assignments of the link devices that are set in the "Network Configuration Settings" of the "Basic Settings".

This manual confers no industrial property rights or any rights of any other kind, nor does it confer any patent licenses. Mitsubishi Electric Corporation cannot be held responsible for any problems involving industrial property rights which may occur as a result of using the contents noted in this manual.

#### Warranty

Exclusion of loss in opportunity and secondary loss from warranty liability  
Regardless of the gratis warranty term, Mitsubishi shall not be liable for compensation to: (1) Damages caused by any cause found not to be the responsibility of Mitsubishi. (2) Loss in opportunity, lost profits incurred to the user by Failures of Mitsubishi products. (3) Special damages and secondary damages whether foreseeable or not, compensation for accidents, and compensation for damages to products other than Mitsubishi products. (4) Replacement by the user, maintenance of on-site equipment, start-up test run and other tasks.

#### For safe use

- This product has been manufactured as a general-purpose part for general industries, and has not been designed or manufactured to be incorporated in a device or system used in purposes related to human life.
- Before using the product for special purposes such as nuclear power, electric power, aerospace, medicine or passenger movement vehicles, consult with Mitsubishi Electric.
- This product has been manufactured under strict quality control. However when installing the product where major accidents or losses could occur if the product fails, install appropriate backup or failsafe functions in the system.

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**FX5SSC-G-U-HW**